

# **Sodium Bicarbonate Injection for Remediation of Acidic Groundwater**

**Tennessee Department of Environment Conservation  
Solid Hazardous Waste Conference  
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# Introduction

- o Problem Background
- o Site Overview
- o Feasibility Study
  - Field Work
  - Bench Scale Testing
  - Continuous Testing
- o Pilot Study
  - Design
  - Results
- o Future Plans

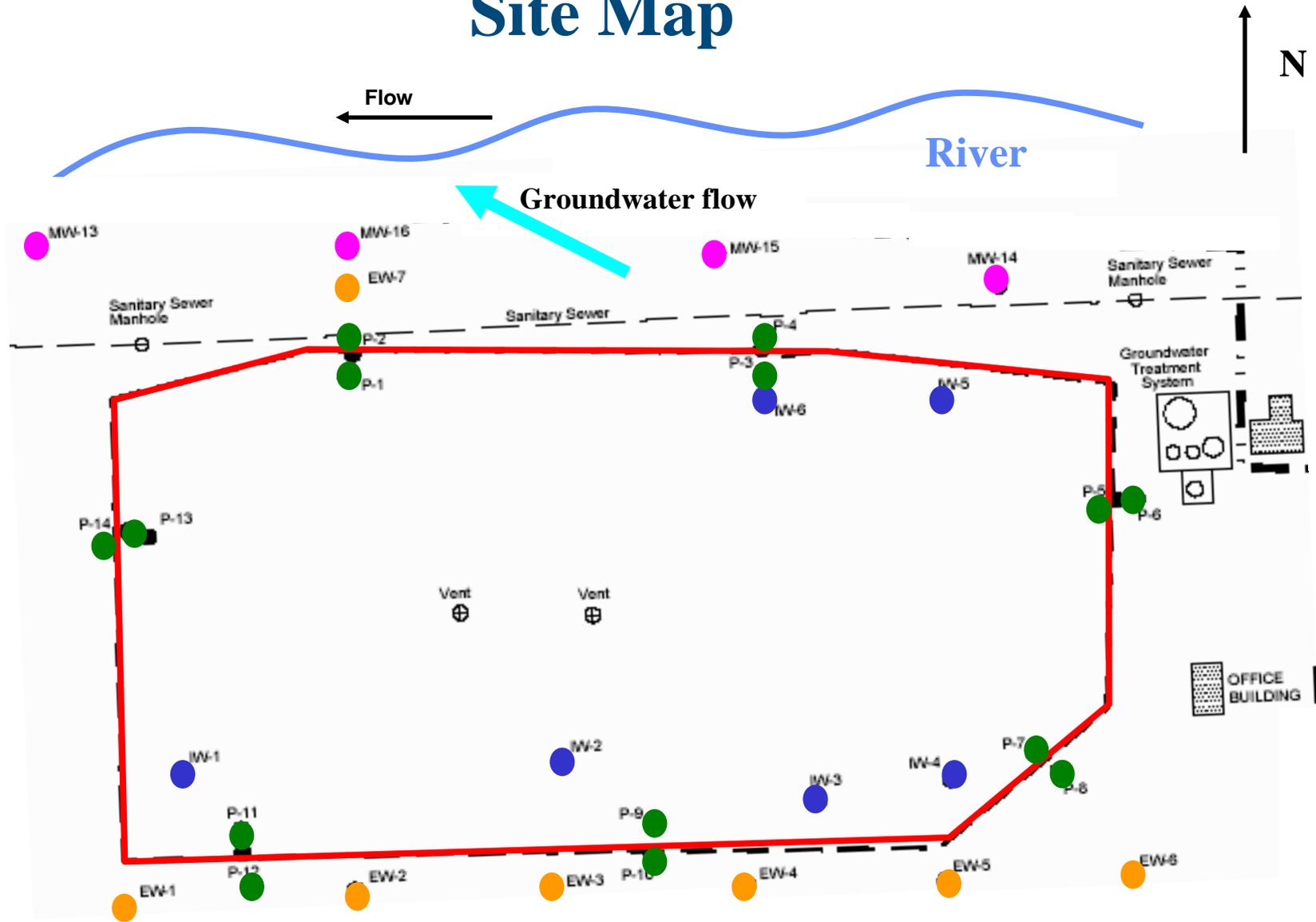


# Problem Background

- Former chemical manufacturing site
- Natural ravine used for chemical dumping
- Slurry wall and pump and treat system installed in 1980's to remediate groundwater
  - Phenolics
  - BTEX
  - Sulfuric acid
- Treatment successfully reduced phenolic and BTEX concentrations below regulatory limits
  - Groundwater remained highly acidic
- The pH in monitoring wells exterior to the slurry wall began to drop after 2000

# Site Overview

# Site Map



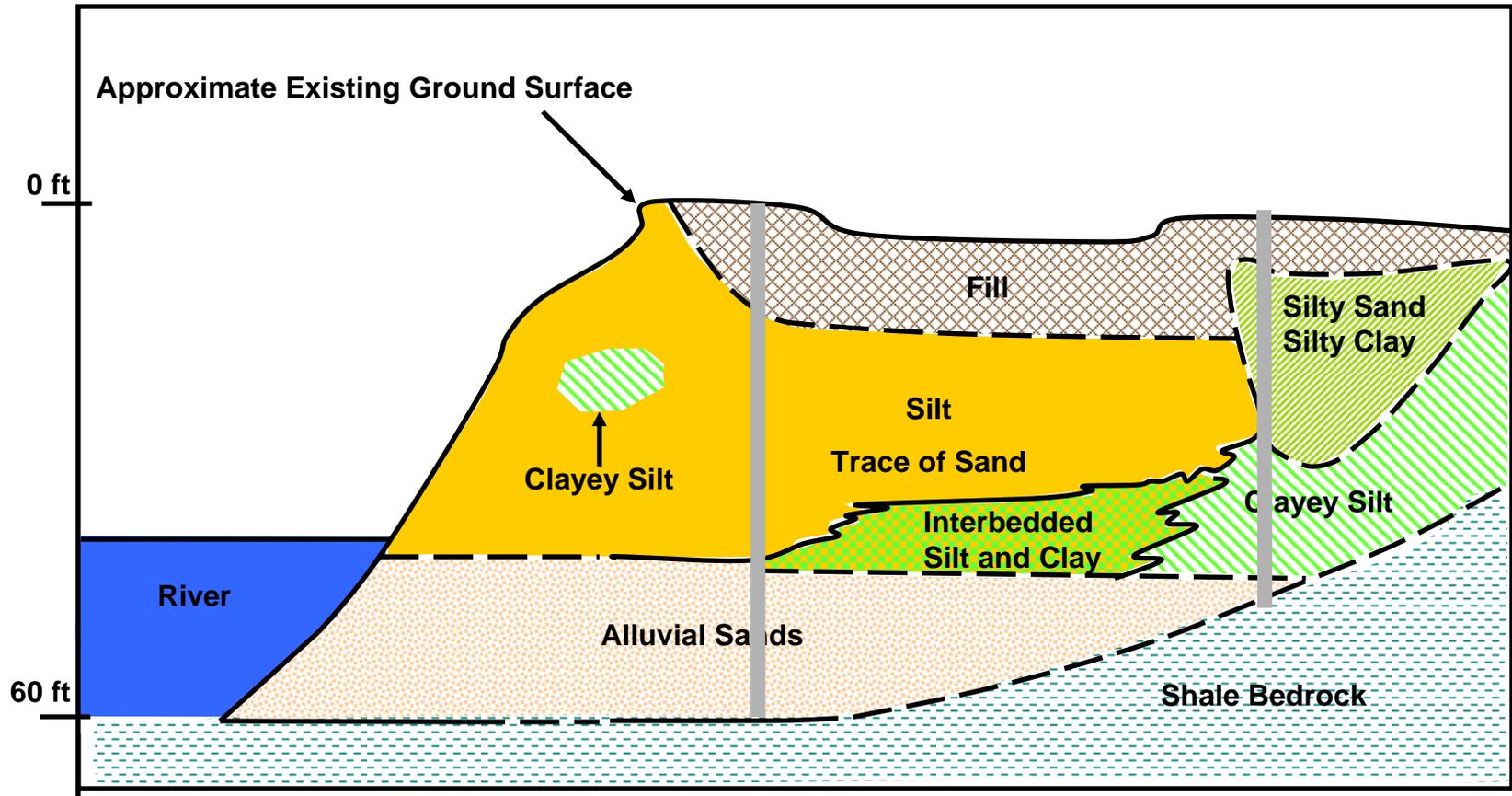
# Site Photo

River

Impoundment



# Cross Sectional View



# Feasibility Study

# Feasibility Study

- **Goal:** Evaluate remedies to prevent acidic groundwater (pH < 5.5) from reaching river
- Options Considered
  - **Passive Neutralization Barrier**
    - Limestone
  - **Injection of Soluble Alkaline Chemical**
    - Sodium Bicarbonate
    - Sodium Hydroxide
- Selection Criteria
  - **Technical Feasibility**
  - **Cost**
  - **Lifetime**

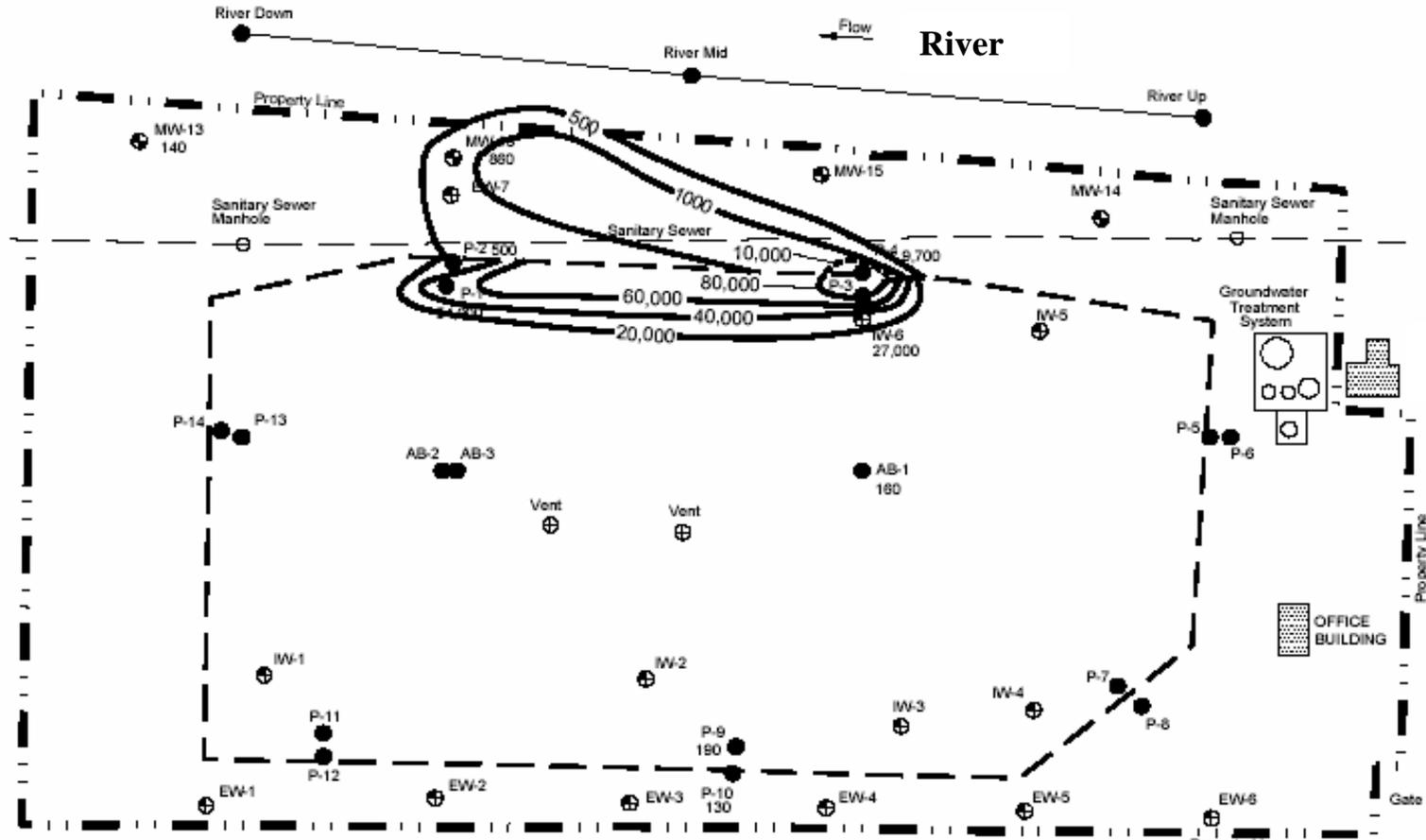
# Feasibility Study

## o Field Studies

- Additional sampling (wells and piezometers)
- Slug testing
- Collected water for laboratory studies



# Acidity Contours

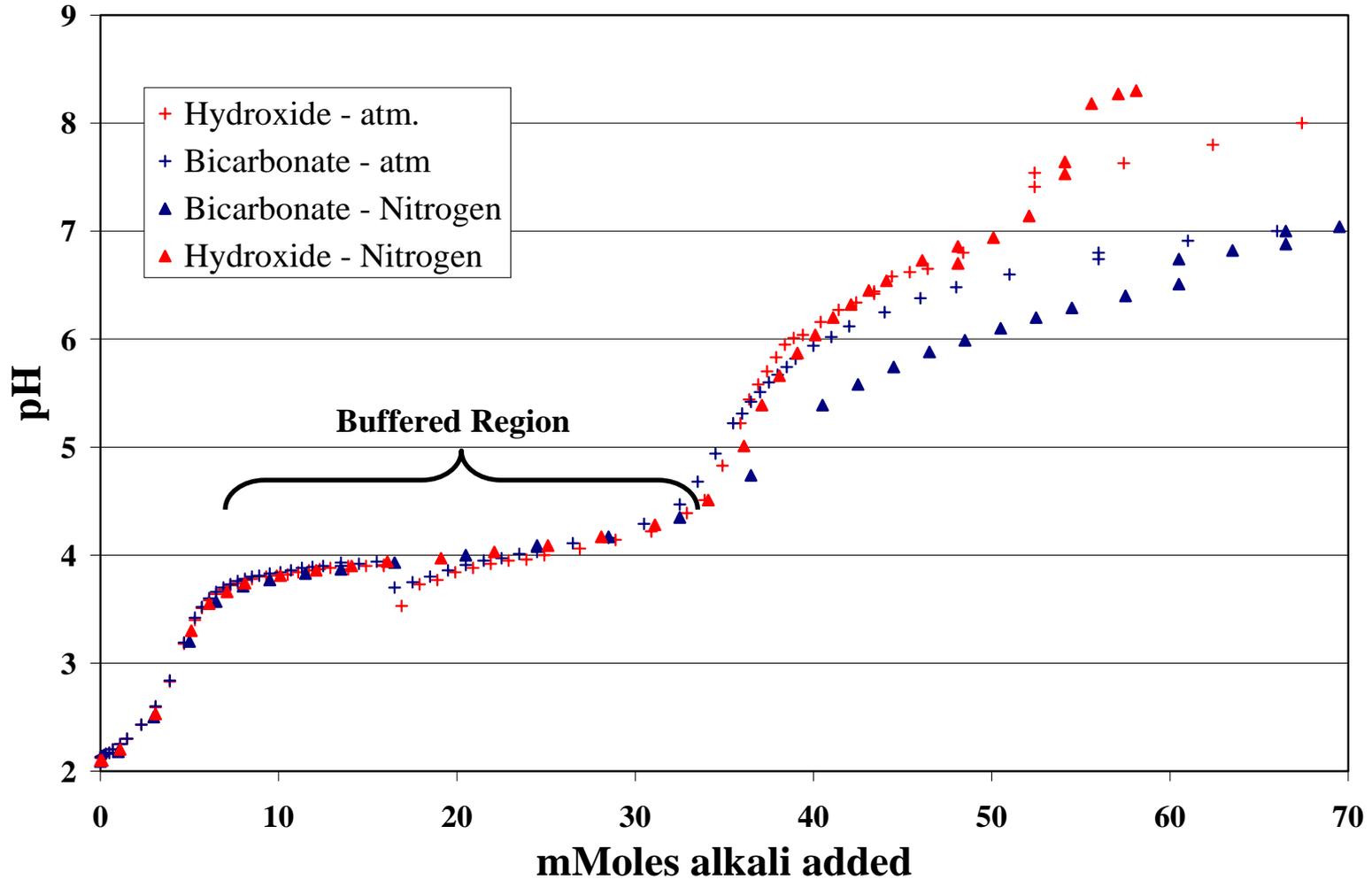


# Feasibility Study – Bench Scale

- Determine the optimal neutralization agent for field application based on:
  - Precipitate (solids) formation
    - Properties
    - pH range
  - Impact of anoxic environment
  - Off-gassing
  - Heat generation
  - pH endpoint control



# Titration Curves



# Precipitate Volume Comparison



# Bench Scale Summary

- No significant heat or gas generation during any test
- Bicarbonate precipitate was 1/3 the volume of hydroxide and settled much more rapidly
- Anoxic environment has minimal impact on the variables of concern
  - Titration curve is nearly identical in region of concern
  - Precipitate volumes and properties are similar
- Limestone has a very slow reaction rate and armours easily

# Feasibility Study - Continuous Testing

- Alkaline Injection - Precipitate behavior in porous medium
  - Site water with sodium bicarbonate
  - Site water with sodium hydroxide
- Passive Barrier – Fouling and efficiency
  - Limestone rock with site water
  - Limestone sand with site water



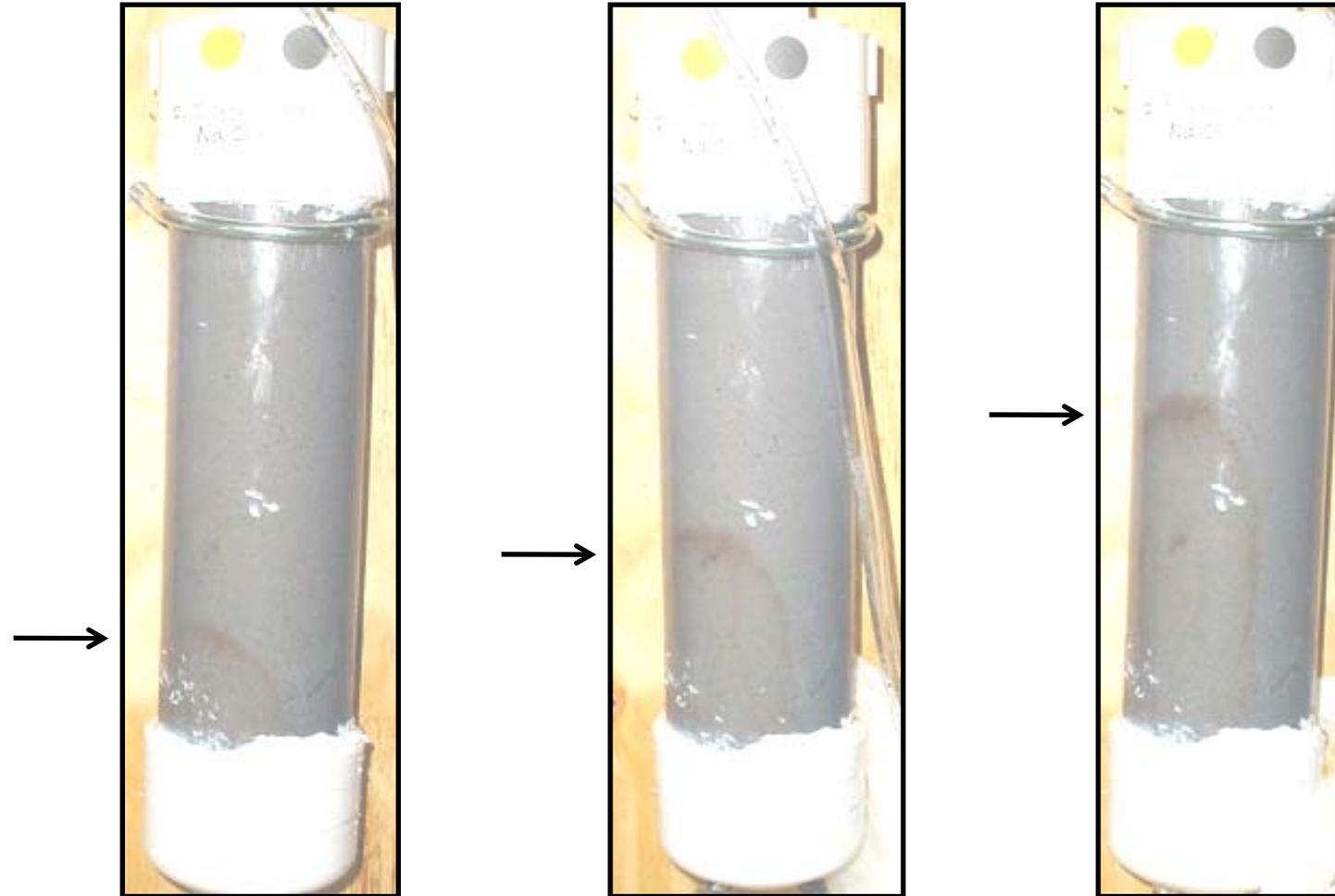
# Limestone Columns



# Sodium Bicarbonate Column Versus Sodium Hydroxide Column



# Progression Of Precipitate Plume In Sodium Hydroxide Column

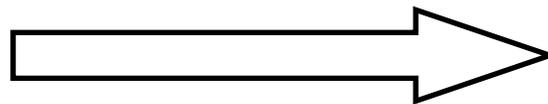


# Effluent Precipitate



# Continuous Testing Conclusions

- Limestone beds are rendered ineffective very quickly due to precipitate
- Precipitate from bicarbonate moves through small pore spaces more easily
- Test Results + Cost Analysis



Bicarbonate Injection

# Sodium Bicarbonate Injection Benefits

- Soluble chemical will follow groundwater path
- Costs for treatment are significantly less than limestone wall
- Costs for re-treating or moving treatment are minimal
- Maximum pH of 8 – endpoint control
- Smaller volume of precipitate with better properties for aquifer transport
- Remediate soil surface to eliminate rebound issues?
- **Plugging of aquifer??**

# Pilot Injection

# Pilot Injection

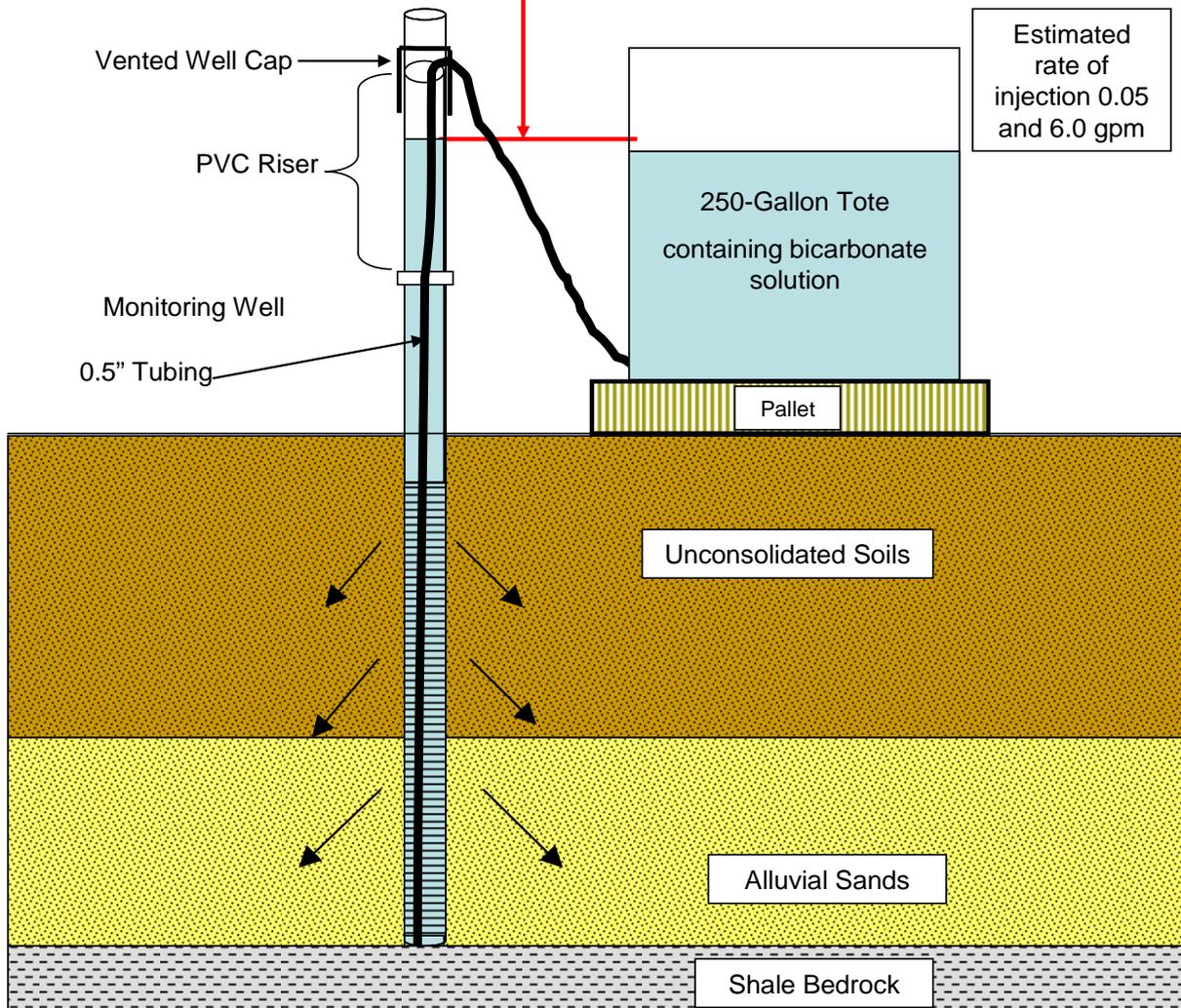
- Install additional injection and monitoring wells to north of slurry wall
- Perform titrations with soil and groundwater from borings
- Develop cost effective injection system
- Begin Injection
- Monitor





# Injection System

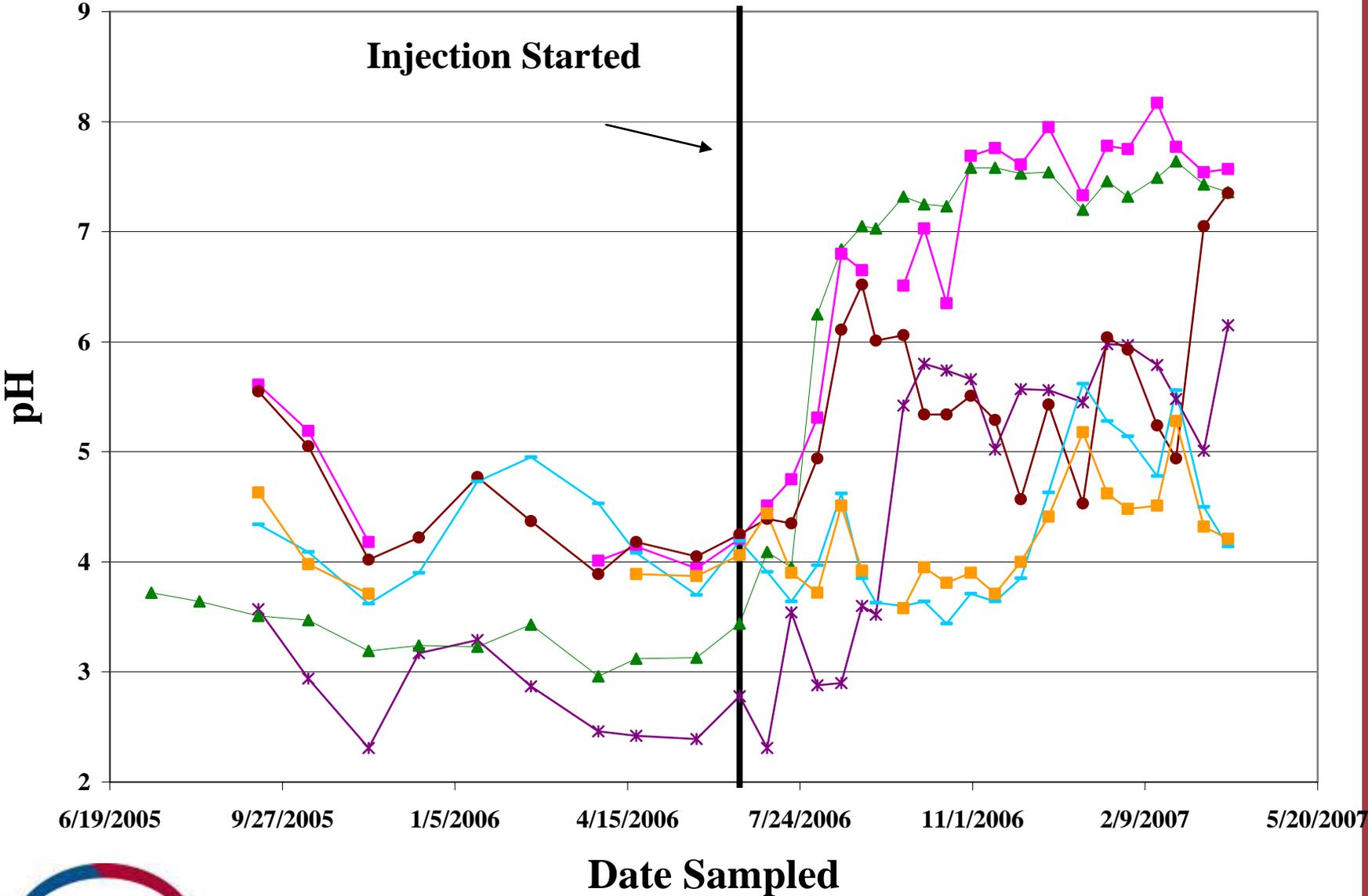
Head values will be equal during gravity feed.



# Installation



# General pH Trends



# Specific pH Trends

MW-18 ● MW-17

MW-21 ● Deep IW ● P-4 ● Shallow IW

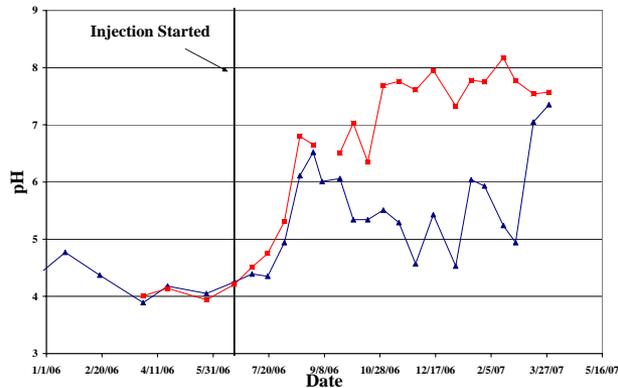
Groundwater flow

Slurry wall

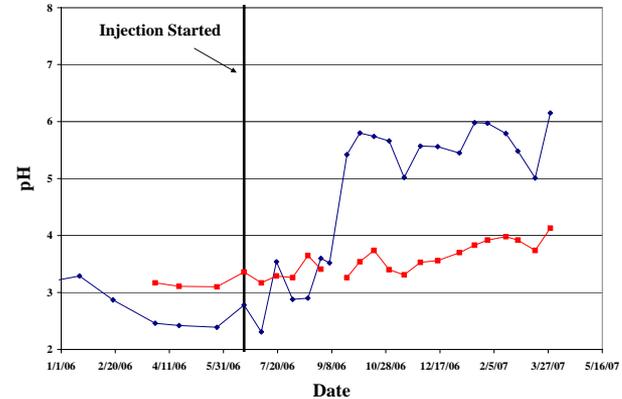
Bottom pH

Top pH

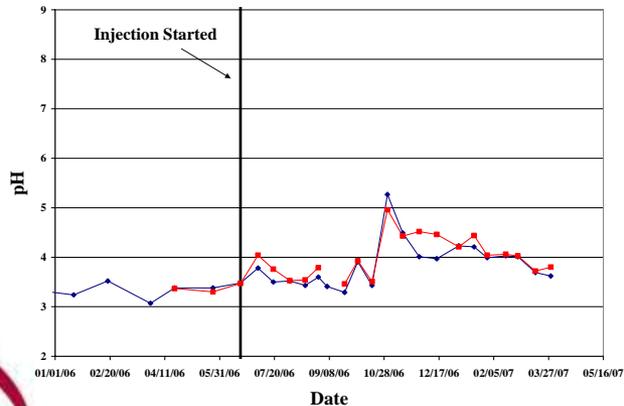
## MW-18



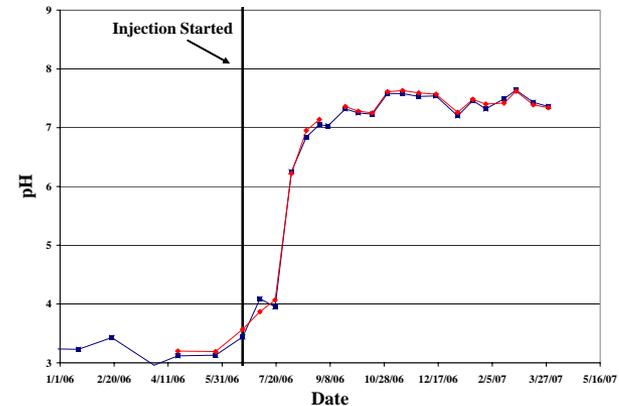
## MW-17



## MW-21



## P-4



# Bulk Chemical Delivery System



# Slug Testing

**Prior to Injection:**  $10^{-3} - 10^{-6}$

**After Injection:**  $10^{-4} - 10^{-6}$

<b>Material</b>	<b>Hydraulic Conductivity cm/s</b>
Clay	$10^{-9} - 10^{-6}$
Silt, sand silts, clayey sands, till	$10^{-6} - 10^{-4}$
Silty sands, fine sands	$10^{-5} - 10^{-3}$
Well sorted sands, glacial outwash	$10^{-3} - 10^{-1}$
Well sorted gravel	$10^{-2} - 10^{-1}$

# Future Plans

- **Increase the number of injection locations**
- **Consider interior remediation**
- **Collect samples from borings in area of remediation to determine impacts to soil properties**
- **Continue monitoring**

# Conclusions

- **Sodium bicarbonate injection is showing promising results**
  - **Moving through aquifer and raising pH to acceptable levels within 45 days and up to 100 feet**
  - **Minimal impact on aquifer conductivity**
  - **Simple to implement**
  - **Highly cost-effective**
- **Understanding groundwater chemistry and site hydrogeology are key to success**

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